

20 Tons triple chain drawing bench with hydraulic push pointer

Make **KIESERLING** , Model **ZN**

20 Year 1966

Simens Simatic S7 Control up grade

Operation desk 2 switch cabinets, 2 hydraulics

Accessories : div. clamping jaws(appr 89 pcs.)

: Drawing tools(appr. 278 pcs.)

: compl. Spare die holder

Main moters 22/150/ 150 kw.

120/ 800/ 1200rpm , 380 V. 50 Cycles

Weight appr. 24.7 tons

Technical description :

Pull 20 to at 28 m/min.

Working range for non-ferrous

Single draw max. 75 mm dia

Triple draw 25-55 mm dia

Flats up to 50 mm.

Hexagon 20-50 mm.

Squares up to 40/45 mm.

Working range for steel 50 kp/mm.

Single draw : max. 53 mm dia, 40 mm.

hexagon, 34 mm square

Double draw : max. 27 mm dia, 26.5 mm.

hexagon, 22.5 mm square

Triple draw : max. 22mm dia, 18.5 mm.

Drawing length 12 m.

Drawing speed 4.2-42 m/min.

The Line consists of: material magazin with the
roller table

Push pointer

main machinery body with gearing and motor

